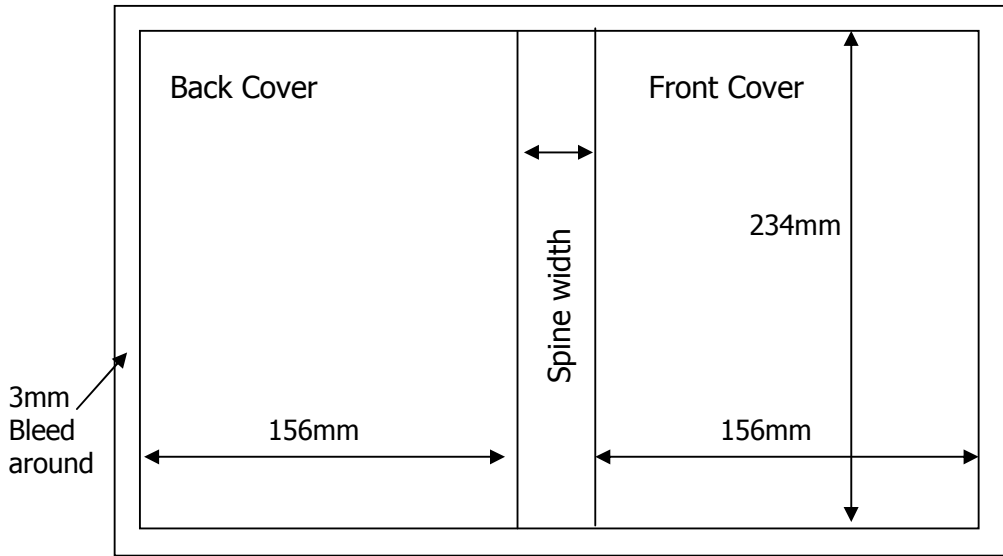
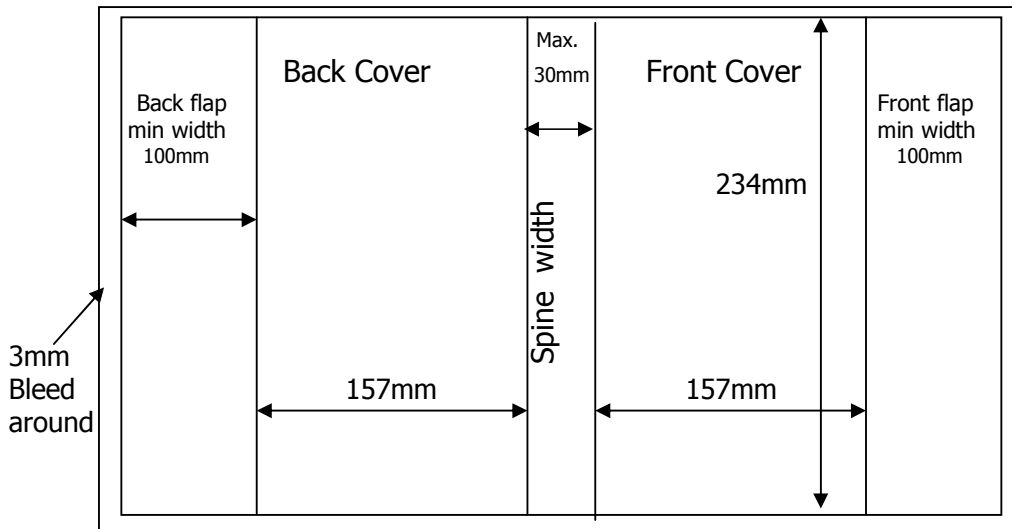


**Printing guidelines for paperback cover (e.g. 234x156mm)**



**Printing guidelines for paperback cover with flaps (e.g. 234x156mm)**



There is a restriction to a cover width of 630mm on cover feeder.  
 For trim sizes up to 250mm head to tail we can bind up to a spine width of 30mm.  
 It is possible to bind up to 297x207mm if the spine width is 10mm or less.  
 Narrower flap widths can be accommodated but need additional help when binding which adds to the binding price. The fold on the flap is generally about 1mm wider than the width of the book.

Paperback spine width calculation  $\frac{\text{Number of pages} \times \text{Paper gsm} \times \text{Volume}}{20000}$

e.g.  $256\text{pp} \times 100\text{gsm} \times \text{volume } 13.1 / 20000 = 16.76\text{mm}$  rounded up to 17mm